



GULFPORT

INDUSTRIES INC.

2012



HINGES SECTION

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GBB79

STANDARD WEIGHT FULL MORTISE STEEL HINGE

- 2 Ball Bearing, 5 Knuckle design
- Template hinge
- For use on medium weight doors or doors requiring average frequency service
- Button tip and plug
- Optional non-rising removable pin
- All sizes packed 3 per box with screws (48/case), regularly furnished with Phillips flat head screws



Steel with steel pin

	4" x 4" (101 x 101mm)	4-1/2" x 4" (114 x 101mm)		5" x 4" (127 x 101mm)
		4-1/2" x 4-1/2" (114 x 114mm)		5" x 4-1/2" (127 x 114mm)
				5" x 5" (127 x 127mm)
Gauge of metal	0.129"(3.3mm)	0.134"(3.4mm)		0.145"(3.7mm)
Number of holes	8			
Machine screw size	1/2 x 12-24			
Wood screw size	1-1/4 x 12			
Average weight/pair				
Stainless Steel	1.8lbs.(0.8kg)	2.3lbs.(1 kg)		3.1lbs.(1.4kg)
Brass	1.9lbs.(0.9kg)	2.5lbs.(1.1 kg)		3.2lbs.(1.5kg)

GBB91

STANDARD WEIGHT FULL MORTISE STAINLESS STEEL HINGE

- 2 Ball Bearing, 5 Knuckle design
- Template hinge
- For use on medium weight doors or doors requiring average frequency service
- Button tip and plug
- Optional non-rising removable pin
- All sizes packed 3 per box with screws (48/case), regularly furnished with Phillips flat head screws



Stainless steel with stainless steel pin

	4" x 4" (101 x 101mm)	4-1/2" x 4" (114 x 101mm)		5" x 4" (127 x 101mm)
		4-1/2" x 4-1/2" (114 x 114mm)		5" x 4-1/2" (127 x 114mm)
				5" x 5" (127 x 127mm)
Gauge of metal	0.129"(3.3mm)	0.134"(3.4mm)		0.145"(3.7mm)
Number of holes	8			
Machine screw size	1/2 x 12-24			
Wood screw size	1-1/4 x 12			
Average weight/pair				
Stainless Steel	1.8lbs.(0.8kg)	2.3lbs.(1 kg)		3.1lbs.(1.4kg)
Brass	1.9lbs.(0.9kg)	2.5lbs.(1.1 kg)		3.2lbs.(1.5kg)

GBB68

HEAVY WEIGHT FULL MORTISE STEEL HINGE

- 4 Ball Bearing, 5 Knuckle design
- Template hinge
- For use on heavy doors or doors requiring high frequency service
- Button tip and plug
- Optional non-rising removable pin
- All sizes packed 3 per box with screws (48/case), regularly furnished with Phillips flat head screws



Steel with steel pin

	4-1/2" x 4" (114 x 101mm) 4-1/2" x 4-1/2" (114 x 114mm)	5" x 4" (127 x 101mm)
		5" x 4-1/2" (127 x 114mm)
		5" x 5" (127 x 127mm)
Gauge of metal	0.180"(4.6mm)	0.190"(4.8mm)
Number of holes	8	
Machine screw size	1/2 x 12-24	
Wood screw size	1-1/4 x 12	
Average weight/pair		
Stainless Steel	2.7lbs.(1.2kg)	3.6lbs.(1.6kg)
Brass	2.8lbs.(1.3kg)	3.8lbs.(1.7kg)

GBB99

HEAVY WEIGHT FULL MORTISE STAINLESS STEEL HINGE

- 4 Ball Bearing, 5 Knuckle design
- Template hinge
- For use on heavy doors or doors requiring high frequency service
- Button tip and plug
- Optional non-rising removable pin
- All sizes packed 3 per box with screws (48/case), regularly furnished with Phillips flat head screws



Stainless steel with stainless steel pin

	4-1/2" x 4" (114 x 101mm) 4-1/2" x 4-1/2" (114 x 114mm)	5" x 4" (127 x 101mm)
		5" x 4-1/2" (127 x 114mm)
		5" x 5" (127 x 127mm)
Gauge of metal	0.180"(4.6mm)	0.190"(4.8mm)
Number of holes	8	
Machine screw size	1/2 x 12-24	
Wood screw size	1-1/4 x 12	
Average weight/pair		
Stainless Steel	2.7lbs.(1.2kg)	3.6lbs.(1.6kg)
Brass	2.8lbs.(1.3kg)	3.8lbs.(1.7kg)

G50

FULL MORTISE SPRING HINGE SERIES

- 3 Knuckle design
- Template hinge
- For Automatic closing of doors. Meets codes for hotels, motels, institutions and commercial buildings
- Adjustable Tension, adjusting tool included
- Standard screw packaging on sizes 4-1/2" x 4" (114 x 101mm) and 4-1/2" x 4-1/2" (114 x 114mm) is all machine and 1/2 wood. Machine screws for 4" x 4" (101 x 101mm) hinges packed upon request - specify size and application.

Maximum door size:

For labeled doors 3' x 7'(914 x 2134mm), the maximum door size is based on the limits set forth by NFPA Standard #80. Labeled

doors require Ball Bearing hinges. For non-labeled doors 4'0"(1220mm) wide, 4" x 4" (101 x 101mm) Spring hinges are not recommended. For non-labeled doors over 7'6" (2250mm) in height, use an additional hinge for each additional 30"(750mm) of height or fraction thereof.

Notes:

1. For maximum versatility, use all spring hinges or a combination of spring hinges and ball bearing hinges. Do not use plain bearing hinges.
2. Full spring tension may not be required on all hinges.



SERIES	SIZE	RECOMMENDED MAX DOOR WEIGHT (lbs.)	SPRING HINGE	BUTT HINGE
For Use on 1-3/4" Door				
G50	4" x 4" (101 x 101mm)	60	1	2
		85	2	1
		110	3	0
G50	4-1/2" x 4" (114 x 101mm) 4-1/2" x 4-1/2" (114 x 114mm)	70	1	2
		115	2	1
		150	3	0

	4" x 4" (101 x 101mm)	4-1/2" x 4" (114 x 101mm)	4-1/2" x 4-1/2" (114 x 114mm)
Gauge of metal	0.109"(2.8mm)	0.134"(3.4mm)	0.134"(3.4mm)
Number of holes	8		
Machine screw size	1/2 x 12-24		
Wood screw size	3/4 x 10		
Pair in a case.	1.02lbs.(0.4kg)	1.04lbs.(0.5kg)	1.10lbs.(0.5kg)
Average weight/pair			

GCB80

FULL MORTISE CONCEALED BEARING HINGE

- Template hinge
- Concealed bearing for aesthetic design applications
- 4-1/2" x 4-1/2"
- With or without NRP



OTHER PROFILES & HINGES

AVAILABLE



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